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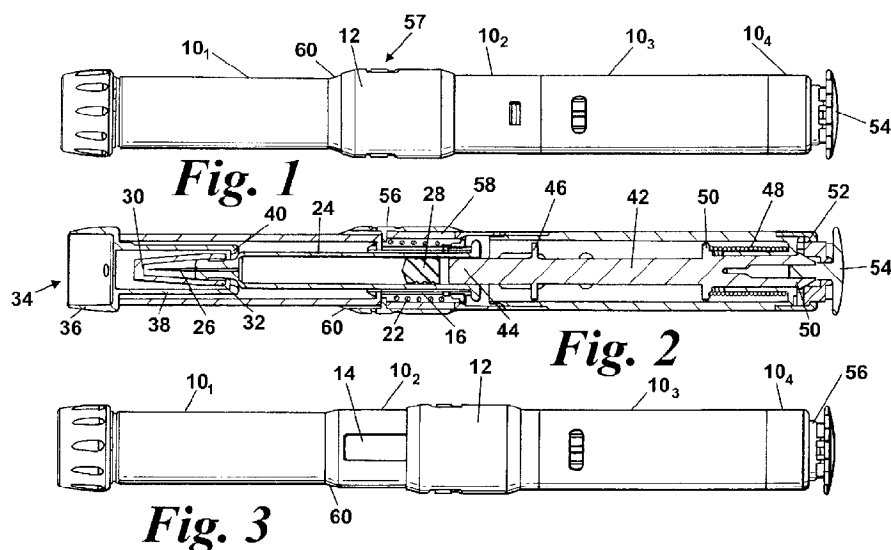
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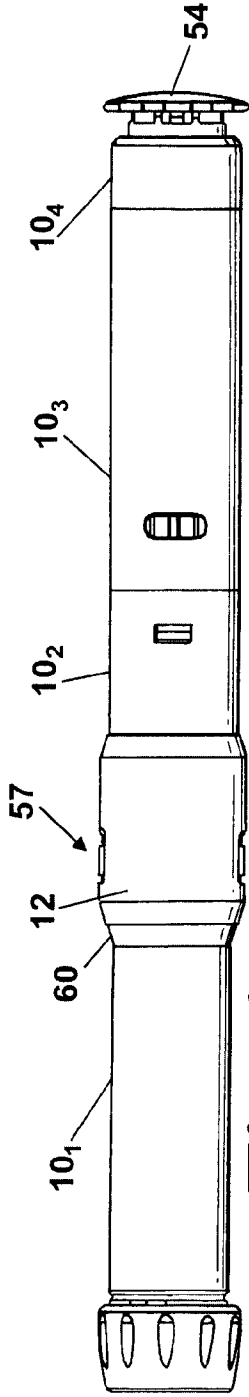
(56) Documents Cited:  
**GB 2424836 A** **GB 2414398 A**  
**EP 1240914 A1** **EP 0824922 A1**  
**WO 2005/044345 A1** **US 6585702 B1**  
**US 5042977 A**

(58) Field of Search:  
 UK CL (Edition X ) **A5R**  
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 Other: **EPODOC, WPI**

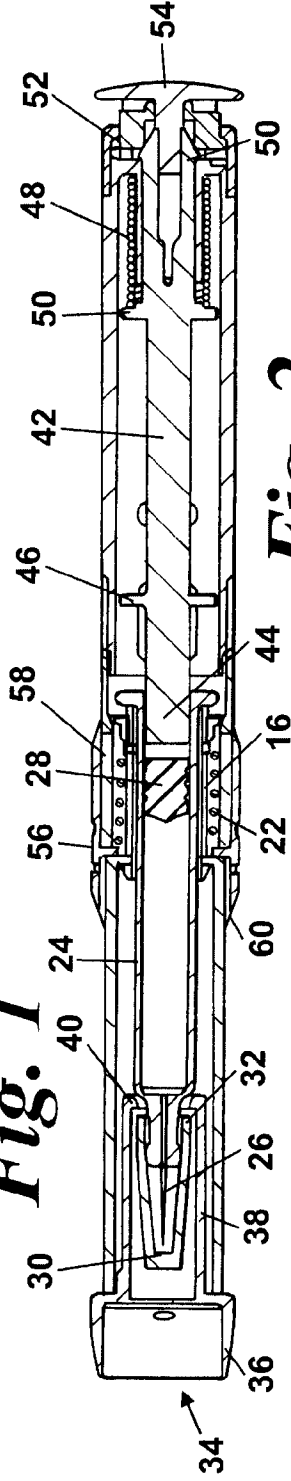
(54) Abstract Title: **Injection Device**

(57) An injection device comprises a housing 10<sub>1</sub> to 10<sub>4</sub> containing a syringe 24. The contents of the syringe 24 are viewable through a window 14 in the mid-section 10<sub>2</sub> of the housing. The window 14 is concealed by a slideable shutter 12. The slideable shutter 12 is biased by a bias spring 22 which also biases an internal syringe carrier. Also disclosed is a reversible needle cap 36 which operates initially to cap the front end of the housing and, upon removal thereof, pulls a needle sheath 30 off the syringe needle 26. The cap 36 is designed to be reversible so that, after use, it can be reversed and reconnected to the housing to cover the exposed needle.



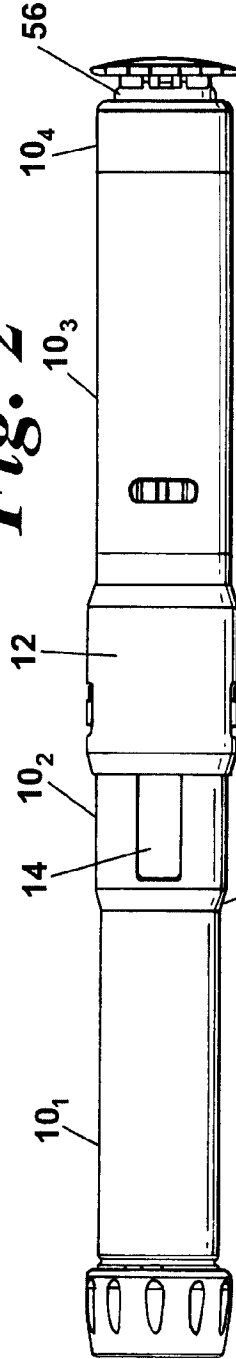


**Fig. 1**

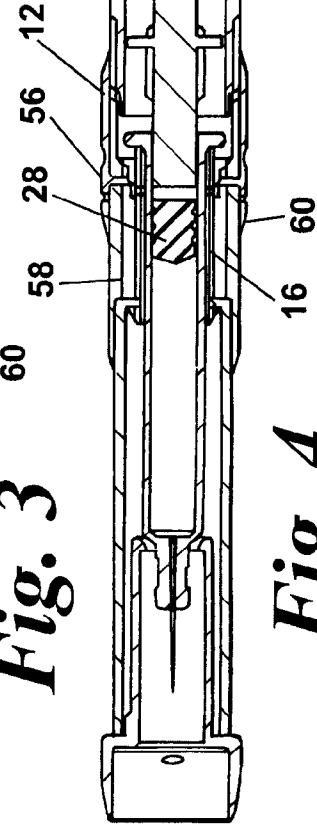


**Fig. 2**

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**Fig. 3**



**Fig. 4**

01 43 07

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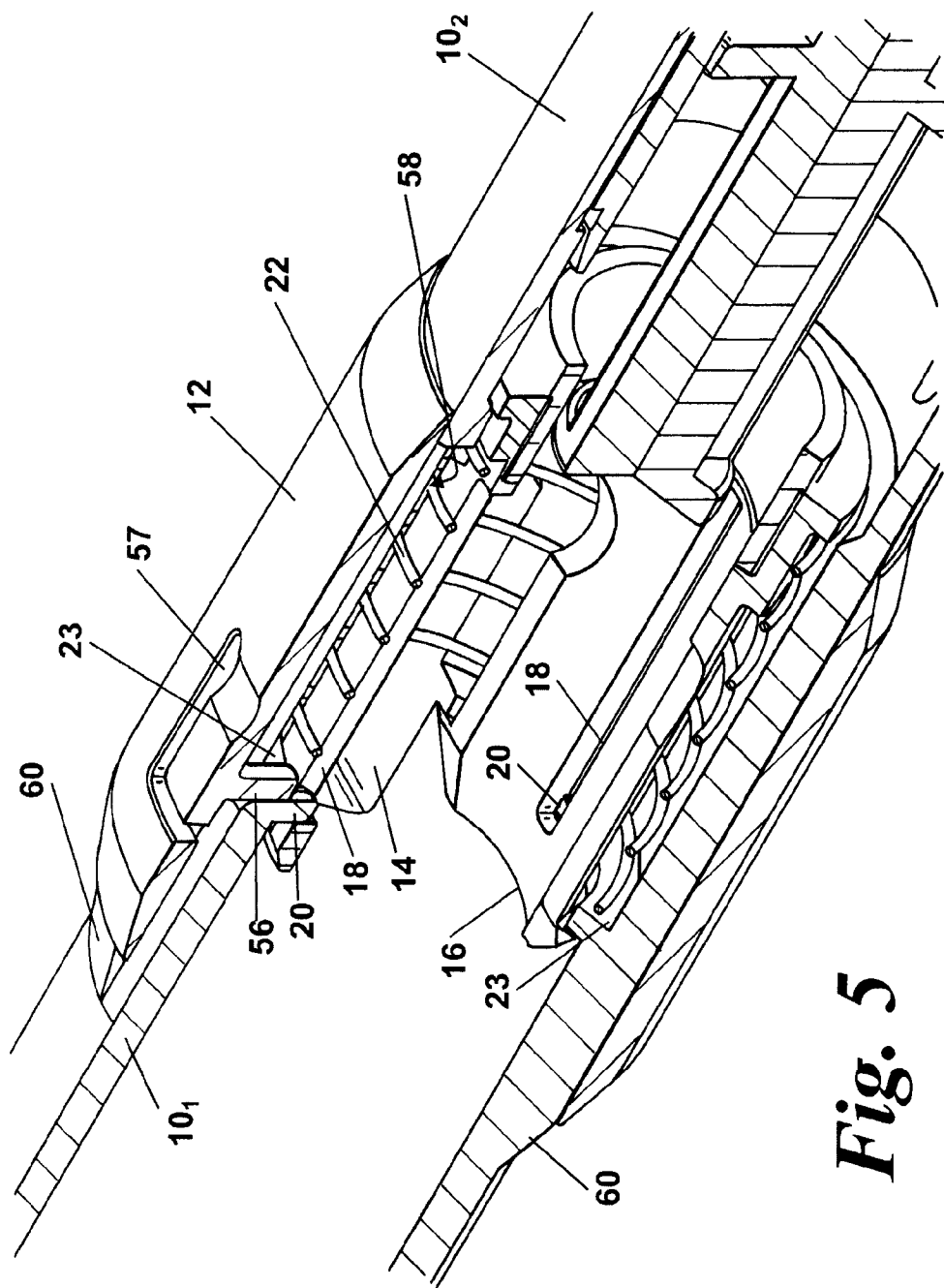
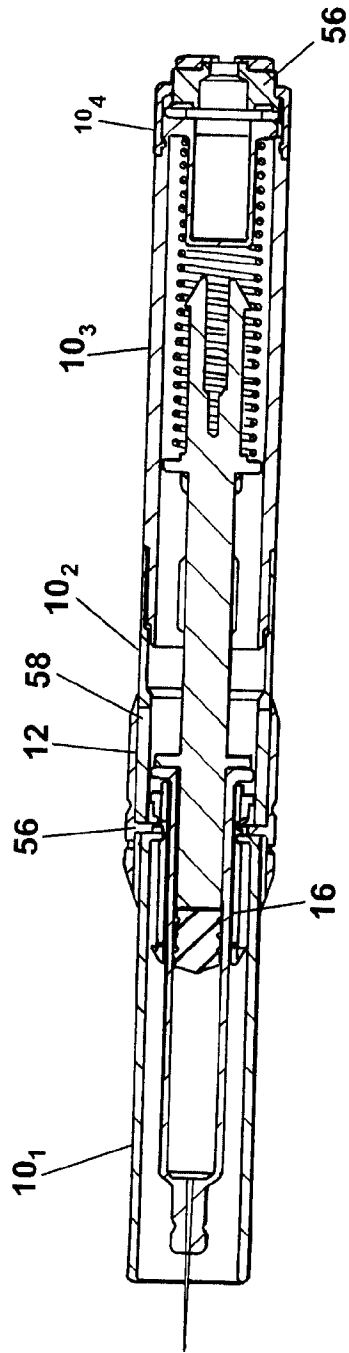
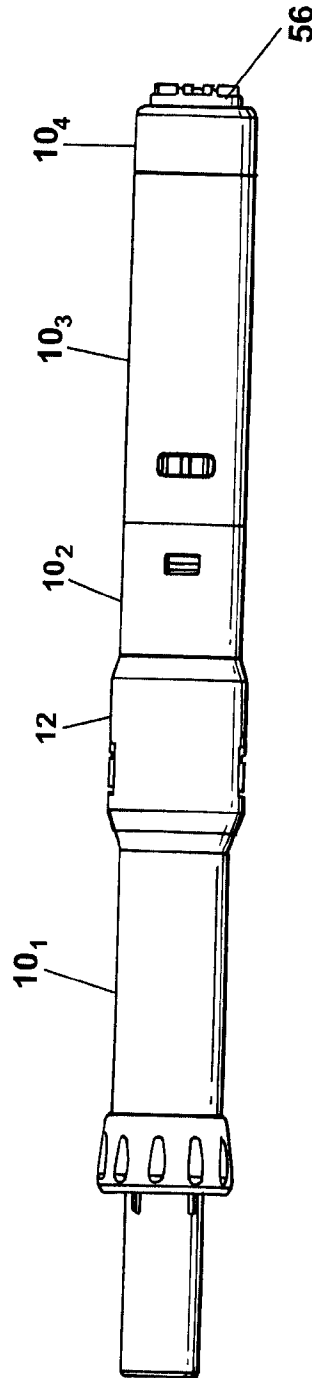


Fig. 5



*Fig. 6*



*Fig. 7*

**Injection Device**

This invention relates to injection devices of the type comprising a housing which contains a syringe or cartridge which contains a therapeutic substance for injection into the human or animal body.

5           Certain therapeutic substances, such as for example adrenalin, can be degraded by prolonged exposure to light with a result that their therapeutic effect is diminished or lost. Previously this has been overcome by disposing the syringe or cartridge in a housing which is opaque to at least the primary waveband of light responsible for the degradation. Alternatively, the device has  
10           itself been stored within an outer container which provides a light shielding or filtering effect. However, the requirement to shield the substance from the light is in direct conflict with a requirement that the user be able to inspect the state of the therapeutic substance within the syringe before making the injection to check firstly that it has not discoloured or leaked out. In the first type of injection device  
15           this is not possible and, in the second, it is possible but only at the expense of having to provide a separate outer container.

Accordingly, in one aspect of this invention, there is provided an injection device comprising:

          an elongate housing for receiving a syringe or cartridge in use, the  
20           housing having a forward end and a rearward end and a window or viewing aperture through which the contents of the syringe or cartridge may be inspected, and

          a shutter element moveable between a revealing position in which said window or viewing aperture is visible, and a concealing position in which said

window or viewing aperture is concealed.

In this manner, the contents of the syringe or cartridge may be readily viewed by retracting the shutter element to view the contents through the window. Provision of a movable shutter element on the housing itself means that  
5 no separate outer container is required and the device is ready for use in an emergency.

Preferably, the device includes bias means biasing said shutter element towards its concealing position, so that on release of the shutter element from a retracted position, the bias means returns the shutter element to its concealing  
10 position.

Preferably, the shutter element comprises a sleeve element generally surrounding said housing and slideable with respect thereto. The sliding movement is preferably longitudinal although rotational sliding movement is not excluded.

15 The bias means may conveniently comprise a spring, such as for example a coil spring arranged generally concentrically within the housing.

In one arrangement, where the shutter element is moveable longitudinally with respect to the housing, the housing may comprise at least one elongate slot adjacent said bias means or spring, and the shutter element may include an  
20 inwardly projecting portion adapted to project inwardly through said slot to engage said spring. There may be two such slots disposed one to each side of the housing with the shutter element including two respective projecting portions.

For ease of assembly of the device, the or each inwardly projecting portion on the shutter element is preferably resiliently flexible to allow the shutter

element to be eased over the exterior of the housing during assembly.

In a particularly preferred arrangement, where the housing includes a carrier for receiving in use said syringe or cartridge, and the carrier is mounted for generally longitudinal movement between a forward and rearward position, the bias means that biases the shutter element also biases said carrier. This is particularly advantageous as using the same bias means reduces the component count and means that the diameter of the device does not have to be enlarged to accommodate two separate springs.

Preferably, the carrier includes an elongate slot, and an inwardly projecting portion on the housing cooperates with said slot to limit longitudinal movement thereof. The elongate slot on the housing may conveniently be generally aligned with the elongate slot on the carrier, with the inward projection on the housing disposed at one end of the housing slot.

In one arrangement, the syringe or cartridge housed in use inside said housing has a needle which is initially protected by a longitudinally removable sheath, and the injection device further includes a removable cap for being fitted to the forward end of the housing to close said end for storage, said cap having a rearwardly extending element adapted to engage at its rearward end behind a base of the removable sheath whereby, in use, on removal of said cap from the forward end of said housing, said sheath is pulled off said needle by the engagement with said rearwardly extending element.

The rearwardly extending element may be conveniently of generally hollow cylindrical form, with the rearward end thereof including an inwardly directed rib or tooth for engaging behind the base of said sheath. The

engagement between the rearwardly extending element and the base of said sheath is preferably resilient whereby the rearward end of said rearwardly extending element may move resiliently past the base of the needle sheath to a position ready to capture the sheath on removal of said cap.

5            Preferably, said cap is reversible, whereby, following use of said device, the cap may be refitted in reverse configuration with said rearwardly extending element extending forwardly to shroud said needle. This is particularly advantageous as it provides the device with a safety shroud for post-use.

10            In another aspect, this invention provides an injection device comprising an elongate housing for receiving in use a syringe or cartridge, the housing having a forward end and a rearward end, and the syringe or cartridge having a needle which projects from the forward end of said assembly at least on completion of an injection process, the needle being initially protected by a longitudinally removable sheath, said device further including a removable cap  
15            for being fitted to the forward end of the housing, said cap having a rearwardly extending element adapted to engage at its rearward end behind a base of the removable sheath, whereby upon removal of said cap from the forward end of said housing, said sheath is pulled off said needle.

20            Whilst the invention has been described above, it extends to any inventive combination of the features set out above or in the following description or claims.

            The invention may be performed in various ways, and in an embodiment thereof will now be described by way of example only, reference being made to the accompanying drawings in which:



Figure 1 is a side view of an injection device in accordance with this invention prior to injection, with the shutter in its concealing position;

Figure 2 is a section view through the device of Figure 1;

Figure 3 is a side view of the injection device of Figure 1 but with the shutter retracted to its revealing position;

Figure 4 is a cross-sectional view of the arrangement of Figure 3;

Figure 5 is a detailed perspective cutaway view of the shutter element and the syringe carrier in the arrangement of Figure 1, but with the syringe removed for clarity;

Figure 6 is a cross-sectional view through the injection device of Figure 1 following injection, with the needle exposed, and

Figure 7 is a side view of the injection device following injection but with the cap refitted.

The injection device shown in the drawings is intended to be a single use device for administering therapeutic materials such as, for example, adrenalin in the case of anaphylactic shock. The device comprises a generally cylindrical housing 10 made up of a forward section 10<sub>1</sub>, a mid section 10<sub>2</sub>, a rear section 10<sub>3</sub> and a rear collar 10<sub>4</sub>. Slideably mounted around the outside of the mid-section 10<sub>2</sub> is a shutter element 12 which is moveable between a forward, concealing position shown in Figures 1 and 2, and a rearward, revealing position as shown in Figures 3 and 4, in which a window 14 provided on the side of the central section 10<sub>2</sub> is revealed, and through which the contents of a syringe 25 can be viewed.

Referring specifically to Figures 2, 4, 5 and 6, a syringe carrier 16 is

slideably mounted within the housing central section 10<sub>2</sub> between a rearward position shown in Figures 2 and 4, and a forward position shown in Figure 6. Referring to Figure 5, the syringe carrier 16 is also of generally cylindrical form and is provided with two diametrically opposed slots 18 which receive two  
5 radially inwardly projecting abutments 20 on the central section 10<sub>2</sub> to constrain longitudinal movement of the syringe carrier 16. The syringe carrier 16 is biased rearwardly by a compression coil spring 22 which contacts at its forward end a rear-facing shoulder 23 forming part of the central section 10<sub>2</sub>. The syringe carrier receives a syringe 24 comprising a glass or other transparent capsule,  
10 with a needle 26 at its forward end and a slideable bung 28 for expelling the material in the syringe. The needle 26 is initially shrouded by a needle sheath 30 which is a push fit over the needle spigot 32.

A needle cap 34 comprises an outer collar 36 and a rearwardly extending cylindrical open-ended portion 38 which has at its rearward end an inwardly  
15 directed rib 40 which sits in the gap between the rear end of the needle sheath 30 and the forward shoulder of the syringe 24. The rearward face of the rib 40 is bevelled such that, during assembly, can be pushed over the needle cap 30 to snap into the gap between the cap and the syringe shoulder.

At the rearward end of the injection device there is provided a spring-  
20 loaded plunger 40 which has a forward end 44 dimensioned to fit within the syringe envelope contact the bung 28 and a forward flange 46 adapted in use to contact the rear end of the syringe 24 to limit the forward driving movement applied to the bung 28. A compression drive spring 48 acts between a rearward flange 50 of the plunger and an inner surface of the rear housing collar 104. The

plunger has a split arrowhead 50 configuration of known form which releasably engages a retention surface 52 on the rear housing collar 104. A safety button 54 fits in a slot in the split arrowhead 50 to prevent inadvertent firing. Upon removal of the safety cap 54, a firing button 56 is exposed which, when depressed, squeezes the split arrowhead to release it from engagement.

The shutter element 12 is provided with two inwardly directed resilient struts 56 which project through respective slots 58 provided in the central portion 10<sub>2</sub> of the housing to limit longitudinal movement of the shutter element 12. The struts 56 engage the forward end of the compression spring 22 which also biases the syringe carrier 16 rearwardly. The struts 56 are made resilient by forming the collar 12 with two U-shaped cut-outs 57. The forward end of the central section 10<sub>2</sub> is chamfered as shown at 60 so that the shutter 12 may be assembled by sliding over the forward end of the housing so that the struts 56 are temporarily displaced outwards by the chamfer 60 then to drop into the forward end of the slots 58 to engage the spring 22.

In use, the needle cap 34 is removed by pulling it off forwardly and, as this is done, the rib 40 pulls the needle sheath 30 off the needle. The user then places the forward end of the housing against the intended injection site, removes the safety cap 54 and presses the firing button 56. This squeezes the arrowheads 50 together, thus releasing the plunger so that it is driven forwardly by the drive spring 48 initially to move the syringe forwardly due to the friction between the bung 28 and the syringe capsule and also to the generally incompressible nature of the fluid contents of the capsule. This forward movement continues until the rear end of the slot 18 contacts the inwardly

directed pin 20 on the housing, whereafter the plunger drives bung 28 forwardly to expel the dose until the flange 46 engages the rear end of the syringe. The user then removes the injection device from the injection site, at which point it is in the state shown in Figure 6, with the needle projecting. The user then inverts the needle cap 34 so that the outer collar fits over and around the forward end of the housing 10 with the cylindrical portion 38 shielding the needle. This action may be a one way snap-fit.

## CLAIMS

1. An injection device comprising:  
an elongate housing for receiving a syringe or capsule in use, the housing having a window or viewing aperture through which the contents of the syringe or capsule may be inspect in use, and  
5 a shutter element movable between a revealing position in which said window or viewing aperture is visible and a concealing position in which said window or viewing aperture is concealed.
- 10 2. An injection device according to claim 1, further including bias means biasing said shutter element towards its concealing position.
3. An injection device according to Claim 1 or Claim 2, wherein said shutter element comprises a sleeve element generally surrounding said housing and slideable with respect thereto.
- 15 4. An injection device according to Claim 2 or Claim 3, wherein said bias means comprises a spring.
5. An injection device according to Claim 4, wherein said spring comprises a coil spring arranged generally concentrically within said housing.
6. An injection device according to Claim 5, wherein said shutter  
20 element is movable generally longitudinally with respect to said housing and said housing comprises at least one elongate slot adjacent said coil spring, and said shutter element includes an inwardly projecting portion adapted to protrude inwardly through said slot to engage said spring.
7. An injection device according to Claim 6, wherein said housing

includes slots disposed one in each side of the housing, and said shutter element includes respective projecting portions.

8. An injection device according to Claim 6 or Claim 7, wherein the or each inwardly projecting portion is resiliently flexible.

5 9. An injection device according to any of the preceding Claims, wherein said housing includes a carrier for receiving in use said syringe or capsule, said carrier being mounted for generally longitudinal movement between a forward and a rearward position.

10 10. An injection device according to Claim 8, when dependent on Claim 2, wherein said bias means also biases said carrier.

11. An injection device according to Claim 9 or Claim 10, wherein said carrier includes an elongate slot and an inward projection on the housing cooperates with said slot to limit longitudinal movement.

15 12. An injection device according to Claim 11, when dependent on Claim 6, wherein the elongate slot on the housing is generally aligned with the elongate slot on the syringe carrier, and the inward projection on the housing is disposed on one end of the housing slot.

20 13. An injection device according to any of the preceding Claims, for use with a syringe or capsule having a needle initially protected by a removable sheath, said device further including a removable cap for being fitted to the forward end of the housing, said cap having a rearwardly extending element adapted to engage at its rearward end behind a base of the removable sheath, whereby upon removal of said cap from the forward end of said housing, said sheath is removed from said needle.

14. An injection device according to Claim 13, wherein said rearwardly extending element is of generally hollow cylindrical form with the rearward end thereof including an inwardly directed rib or booth for engaging behind the base of said sheath.

5           15. An injection device according to Claim 13 or Claim 14, wherein the engagement between said rearwardly extended element and the base of said sheath is resiliently whereby the rearward end of said rearward exterior element may move past said base during assembly.

10           16. An injection device according to any of Claims 13 to 15, wherein said cap is reversible whereby, following use of said device, the cap may be refitted in reverse configuration with said rearwardly extending element extended forwardly to show said needle.

15           17. An injection device comprising an elongate housing for receiving in use a syringe or cartridge, the housing having a forward end and a rearward end, and the syringe or cartridge having a needle which projects from the forward end of said housing at least on completion of the injection process, the needle being initially protected by a longitudinally removable sheath, said device further including a removable cap for being fitted to the forward end of the housing, said cap having a rearwardly extending element adapted to engage at  
20 its rearward end behind a base of the removable sheath, whereby upon removal of said cap from the forward end of said housing, said sheath is removed from said needle.

18. An injection device according to Claim 17, wherein said rearwardly extending element is of generally hollow cylindrical form with the rearward end

thereof including an inwardly directed rib or tooth for engaging behind the base of said sheath.

19. An injection device according to Claim 17 or Claim 18, wherein the engagement between said rearwardly extended element and the base of said sheath is resiliently whereby the rearward end of said rearward exterior element may move past said base during assembly.

20. An injection device according to Claims 17 to 19, wherein said cap is reversible whereby, following use of said device, the cap may be refitted in reverse configuration with said rearwardly extending element extended forwardly to show said needle.

21. An injection device substantially hereinbefore described with reference to and as illustrated in the accompanying drawings.



**Application No:** GB0609229.0

**Examiner:** Mr Alex Robinson

**Claims searched:** 17 to 20

**Date of search:** 18 January 2007

## Patents Act 1977

### Further Search Report under Section 17

#### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
X	17 to 20	WO 2005/044345 A1 (Techpharma) Note in particular figures 1a to 1f.
X	17 to 19	GB2414398 A (Cilag) Whole document
X	17 to 19	US 6585702 B1 (Brunel) Whole document
X	17 to 19	EP 0824922 A1 (Becton Dickinson)
A,E	-	GB 2424836 A (Cilag)

#### Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art
Y	Document indicating lack of inventive step if combined with one or more other documents of same category	P	Document published on or after the declared priority date but before the filing date of this invention.
&	Member of the same patent family	E	Patent document published on or after, but with priority date earlier than, the filing date of this application.

#### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC<sup>X</sup> :

A5R

Worldwide search of patent documents classified in the following areas of the IPC

A61M

The following online and other databases have been used in the preparation of this search report

EPODOC, WPI.

14

**Application No:** GB0609229.0

**Examiner:** Dr Jason Bellia

**Claims searched:** 1-16

**Date of search:** 11 August 2006

## Patents Act 1977: Search Report under Section 17

### Documents considered to be relevant:

Category	Relevant to claims	Identity of document and passage or figure of particular relevance
A	-	US5042977 A (HASELMEIER) See Figures
A	-	EP1240914 A1 (SHOWA YAKUHI) See Figures

### Categories:

X	Document indicating lack of novelty or inventive step	A	Document indicating technological background and/or state of the art.
Y	Document indicating lack of inventive step if combined with one or more other documents of same category	P	Document published on or after the declared priority date but before the filing date of this invention
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### Field of Search:

Search of GB, EP, WO & US patent documents classified in the following areas of the UKC<sup>X</sup> :

A5R

Worldwide search of patent documents classified in the following areas of the IPC

A61M

The following online and other databases have been used in the preparation of this search report

EPODOC, WPI